

Date: Tuesday, 12/11/2007 10:27:33 AM
 User: COSS Admin

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BRACKET LOCATOR
Job Number	: 36241		
Estimate Number	: 11229		
P.O. Number	: N/A	Part Number	: D23691
This Issue	: 12/11/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2369 REV A
First Issue	: 12/10/2007	Project Number	: N/A
Previous Run	: N/A	Drawing Revision	: A
Written By	: <i>JL</i> 07-12-11	Material	: N/A
Checked & Approved By	:	Due Date	: 12/17/2007
Comment	: Est Rev A	Qty:	12
	Removed from 9 Digit	Um:	Each
JLM			

Additional Product

Job Number:	
-------------	---

Seq. #:	Machine Or Operation:	Description :
1.0	M5052H32S040	5052-H32 .040 Sheet 

Comment: Qty.: 1.4217 sf(s)/Unit Total : 17.0604 sf(s)

Material: 5052-H34 or H32 0.040" thick

(M5052H32S.040)

Batch: *104921* *HB 07-12-11*

2.0	WATER JET	FLOW WATER JET 
-----	-----------	---

Comment: FLOW WATER JET

1-Cut as per Dwg D2369

Dwg Rev: *A*

Prog Rev: *A*

HB 07-12-11

12

2-Deburr if necessary

HB 07-12-11

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
-----	-----	---

HB 07-12-11



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK 
-----	-----	---

C 07/12/11 *x12* *cocenter*

Comment: SECOND CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
-----	-------------	--

N/A *EC*



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr

Date: Tuesday, 12/11/2007 10:27:34 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET LOCATOR

Job Number: 36241

Part Number: D23691

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5



INSPECT WORK TO CURRENT STEP

M/4 S/8



Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 184

AS 07/12/12

(XQ)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/12/13

(12)

Job Completion



07/12/12 CG

DART AEROSPACE LTD	Work Order:	36241
Description: Deck Plate Locator Bracket	Part Number:	D2369-1
Inspection Dwg: D2369 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	SB	Audited by:	Ch	Prototype Approval:	N/A
Date:	07-12-11	Date:	07/12/11	Date:	N/A

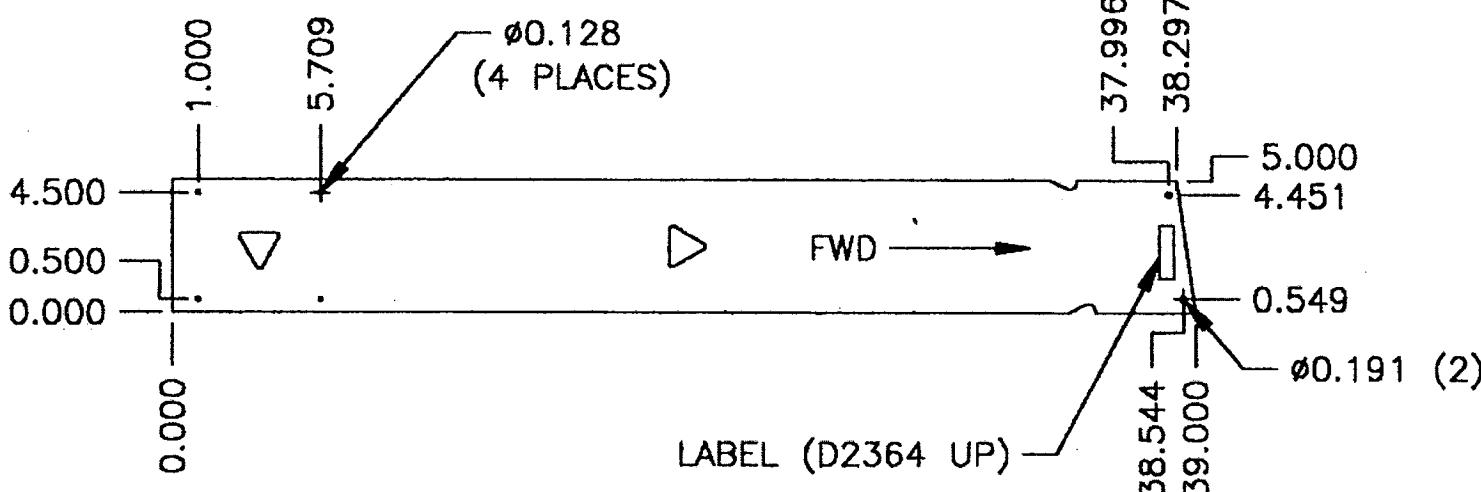
<u>Rev</u>	<u>Date</u>	<u>Change</u>	<u>Revised by</u>	<u>Approved</u>
A	04.06.25	New Issue	P/O D350-616-015	KJ/JLM  

RELEASED
R
96 06 10

DART

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DESIGNER B. WILLIAMS	DRAWN BY B. WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED 23	APPROVED 23	DRAWING NO. D2369
DATE 95:02:20	TITLE DECK PLATE LOCATOR BRACKET	REV. A SHEET 1 OF 2 SCALE 1:2



D2369-1

MATERIAL: 5052-H34 0.040 THICK

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WITHOUT NOTICE
WORK ORDER
NO. 36241

DESIGN	DRAWN BY	DART AEROSPACE LTD	
B. WILLIAMS	B. WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
<i>[Signature]</i>	<i>[Signature]</i>	D2369	SHEET 2 OF 2
DATE	95:02:20	TITLE	SCALE
		DECK PLATE LOCATOR BRACKETS	1:7

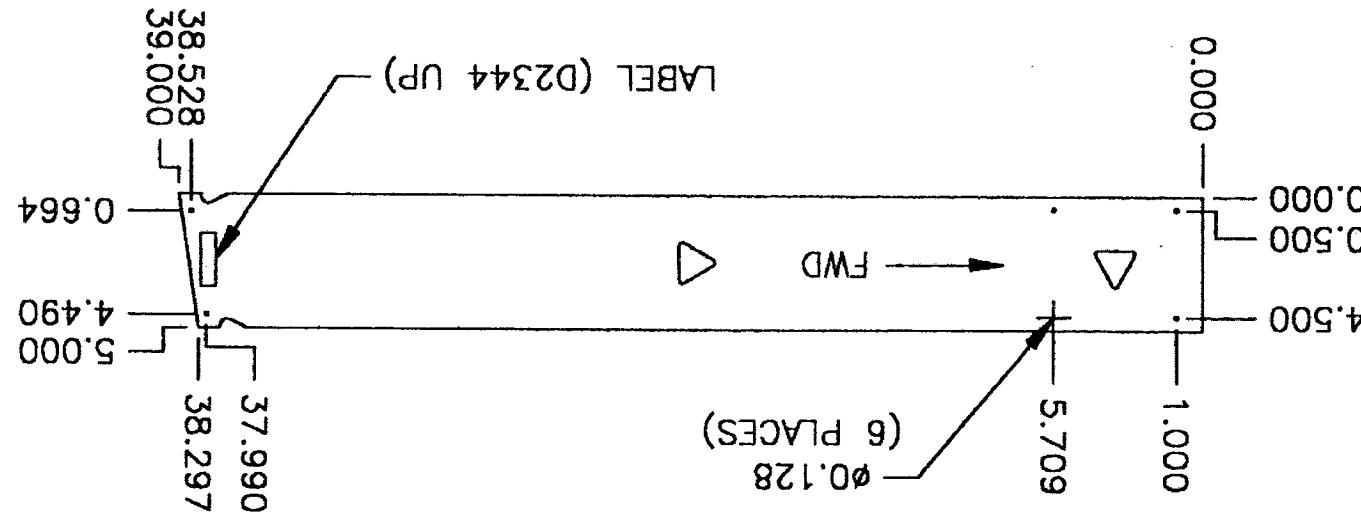
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96

MATERIAL: 5052-H34 0.040 THICK

D2369-3



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